

FCL COMPONENTS

24V DRIVE, FTP-609 SERIES ULTRA HIGH SPEED (200mm/s) 2" TYPE MECHANISM (Cutter option)

FTP-629MCL054/354/374 *Active*

FTP-629MCL353 *Discontinued (March 2024)*

■ OVERVIEW

The FTP-609MCL Series thermal printer (driven by 24VDC) provides ultra-high speed printing (200mm/s) for 2-inch and 3-inch wide paper.

This series is suitable for a variety of applications, such as POS/ECR, kiosk terminals, ticket machines, label printers, banking machines, measuring devices, medical equipment, etc.

■ HIGHLIGHTS

- **Ultra high speed printing**
It can print at 200 mm/s (1600 dotlines/s) maximum by using FCL Components' unique head drive control.
- **Rear paper insertion mechanism with lock type**
FCL Components' unique platen release mechanism allows straight paper path and easy head maintenance.
- **Auto Cutter**
Printer with auto cutter (full cut/ partial cut) is available. It can be mounted on top of the mechanism.
- **Multi-featuring diecast frame**
By application of multi-featuring diecast frame, continuous print by function of heat-sink, high ESD with stand by function of earth frame and shock/vibration resistance by function of solid frame are valid.
- **Compact size**
Depth: 40.5mm, width: 82.2mm, height: 20.5mm for the 2-inch model. The 3-inch model has a width of 104.2mm
- **High resolution**
8 dots/mm head provides clear print out.
- **RoHS compliant**



FTP-629MCL054



FTP-629MCL354



FTP-629DSL301

■ PART NUMBERS

Name		Part Number	
Printer mechanism	Bottom insertion	FTP-629MCL054	-
Mechanism with cutter	Front insertion	FTP-629MCL353	-
	Bottom insertion	FTP-629MCL354	FTP-629MCL374 (with adapter board)
LSI		FTP-629CU301	
Interface board	Serial (RS232C)	FTP-629DSL301	-
	USB	FTP-629DSL301	-
Thermal head cable extension		-	FTP-629Y001
Interface cable	Serial	FTP-628Y302	-
	USB	FTP-629Y301	-
Power supply cable	Head, motor	FTP-629Y602	-

*: Interface is selectable by DIP switch

■ GENERAL SPECIFICATIONS

Item		Specifications	
Part number		FTP-629MCL054	FTP-629MCL353/354/374
Printing method		Thermal sensitive line dot method	
Dot structure		432 dots/line	
Dot pitch (horizontal)		0.125mm (8dots/mm) - Dot density	
Dot pitch (vertical)		0.125mm (8dots/mm) - Line feed pitch	
Effective printing area		54 mm	
Number of columns		ANK 36 columns/line (12 x 24 dot font), OCR 18 columns (24x40)	
Paper width		60 mm +0/-1	
Paper thickness		60 to 100μm	
Cutting type		Full or partial	
Printing speed		200mm/sec. (1600 dot lines/sec.)	
Character types	Alphanumeric, Kana: International and special OCRI OCRII OCRIV Extended numeric JIS Kanji level 1, level 2, non-Kanji	159 types 195 types 103 types 23 types 103 types 11 types about 6,800 types	
Character, dimensions (WxH), number of columns		(8x16 dots), 54 columns: ANK (12x24 dots), 36 columns: ANK (16x16 dots), 27 columns: ANK (24x24 dots), 18 columns: ANK	(24 x 40 dots), 18 columns, OCRI (24 x 48 dots), 18 columns, OCRII (36 x 60 dots), 12 columns, OCRIV (24 x 48 dots) 18 columns, extended numeric
Interface standard		RS-232C, USB	

FTP-629MCL054/353/354/374

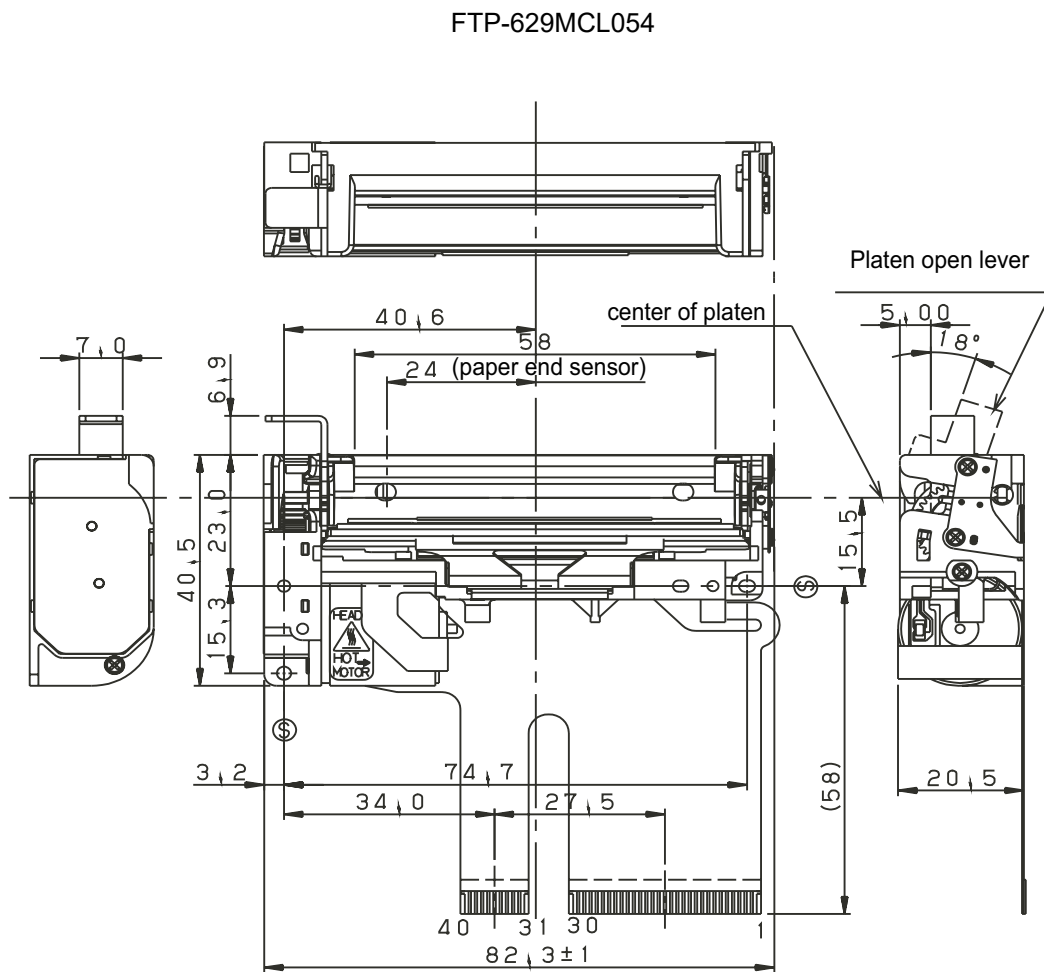
Item		Specifications	
Part number		FTP-629MCL054	FTP-629MCL353/354/374
Interfaces		RS-232C standard / USB	
Power supply	For head	24 VDC $\pm 5\%$ 1.4A (3A) (24V , 25% printing ratio)	
	For printer motor	24VDC $\pm 5\%$ 1A maximum	
	For cutter motor	---	24VDC $\pm 5\%$ 1.2 A maximum
	For logic	5VDC $\pm 5\%$ 0.2 A maximum	
Dimensions W x D x H	Printer Mechanism	82.3 \times 40.5 \times 20.5 mm	---
	Printer Mech w/cutter	---	90.6 \times 62.5 \times 37.2mm
	Interface board (DSL300)	77 x 50x 215mm	
Weight	Printer mechanism	Approximately 100g	---
	Printer mech w/cutter	---	Approximately 270g
	Interface board	Approximately 30g	
Life	Head	Pulse durability: 100 milion pulse/dot (using FCL Components' standard driving method) Wear resistance: 100 km (at 12.5% print ratio)	
	Cutter	---	500,000 cuts min.
Environmental conditions	Operating temperature	-10°C to +60°C (Guarantee)	0°C to +50°C (Guarantee)
	Operating humidity	20 to 85% RH (no condensation)	
	Storage temperature	-40°C to +75°C (excluding paper)	-20°C to +60°C
	Storage humidity	5 to 95% RH (no condensation)	
Detection	Head temperature	By thermistor	
	Paper out/Mark detect	By photointerrupter	
	Head release	By slide switch	
Recommended thermal sensitive paper	High sensitivity paper	TF50KS-E4 (Nippon paper)	
	Standard paper	TF60KS-E (Nippon paper), FTP-020P0104 (58mm), PD150R (Oji paper), FTP-020P020P0701 (58mm)	
	Medium term paper	TP60KS-F1 (Nippon paper),FTP-020P0102(58mm), PD170R (Oji paper) P220VBB-1 (Mitsubishi paper) PD160R-N (Oji paper)	
	Long term paper	AFP-235 (Mitsubishi paper) TP50KJ-R (Nippon paper) HA220AA (Nippon paper)	

■ FUNCTION

	ITEM		ITEM
1.	Test printing	8.	Cutter trouble detection
2.	Paper-out detection	9.	Motor power save
3.	Paper near end detection	10.	Mark detection
4.	Head-up detection	11.	MCU trouble detection
5.	Abnormal temp. of thermal head detection	12.	Power on/off sequence protection
6.	Blown fuse detection	13.	Motor protection
7.	Abnormal voltage detection of head	14.	Hardware timer

■ DIMENSIONS

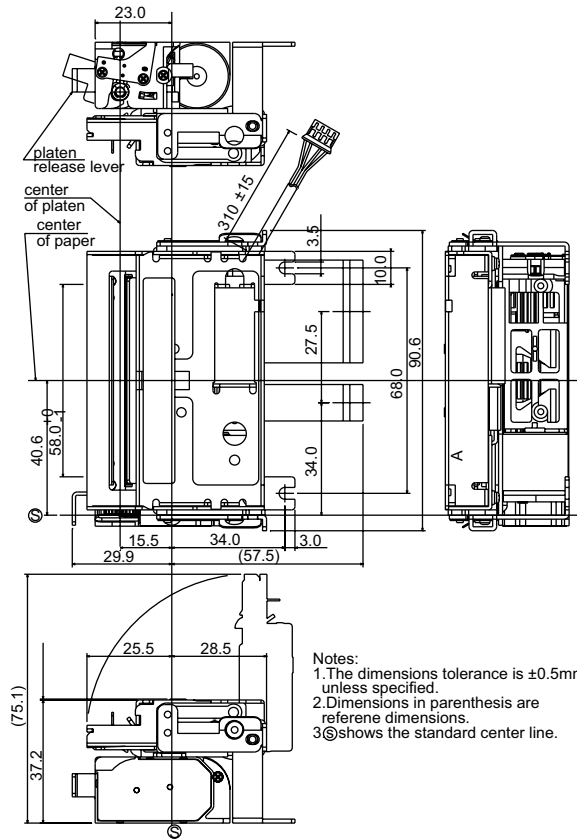
1. Printer mechanism



Unit: mm

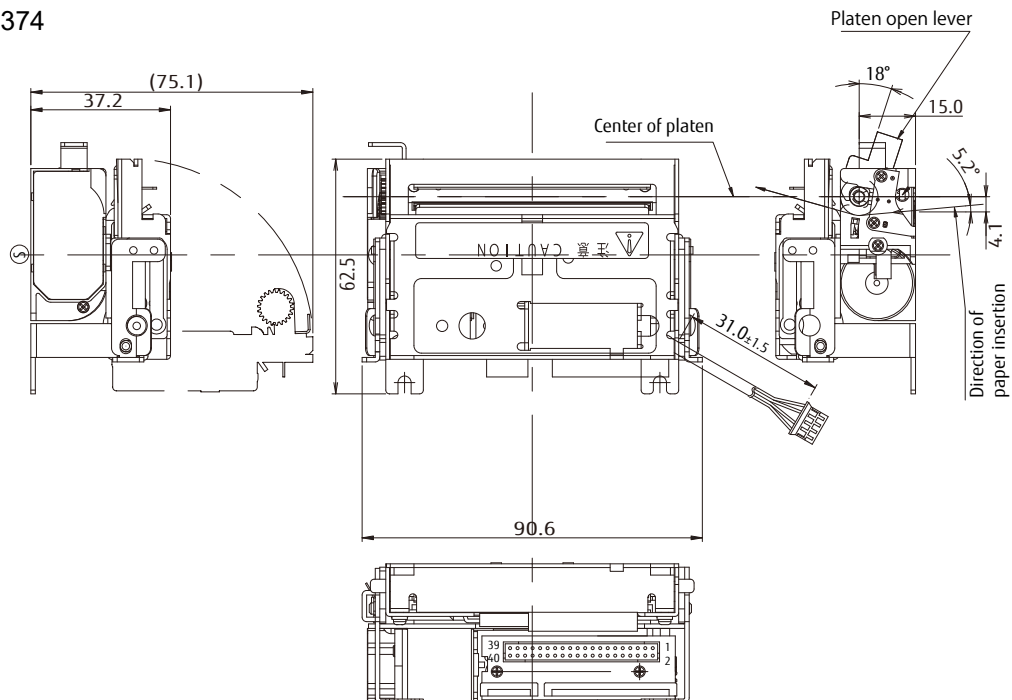
2. Printer mechanism with cutter

FTP-629MCL353/354



Unit: mm

FTP-629MCL374



Unit: mm

■ CONNECTOR PIN ASSIGNMENT OF PRINTER MECHANISM (FPC)

1. Thermal head, motor, sensor

* FPC type (FTP-629MCL054/353/354)

No 1 to 30: 52610-3071 (Molex), No 31 to 40: 52610-1071 (Molex)

* Cable extension type (FTP-629MCL374) LY20-DC40 (JAE)

No	Signal	I/O	Contents	No	Signal	I/O	Contents
1	SW	O	Platen open switch	2	SW	-	Platen open switch
3	VH	-	Power for thermal head	4	VH	-	Power for thermal head
5	VH	-	Power for thermal head	6	VH	-	Power for thermal head
7	DI	I	Data in	8	$\overline{\text{STB2}}$	I	Print enable 2
9	$\overline{\text{STB3}}$	I	Print enable 3	10	VDD	-	Power for logic
11	TM	-	Thermistor	12	GND	-	Head GND
13	GND	-	Head GND	14	GND	-	Head GND
15	GND	-	Head GND	16	GND	-	Head GND
17	GND	-	Head GND	19	GND	-	Head GND
19	GND	-	Head GND	20	GND	-	Head GND
121	TH	O	Thermistor	22	$\overline{\text{STB1}}$	I	Print enable 1
23	NC	I	Not connected	24	$\overline{\text{LAT}}$	I	Print data latch
25	CLK	I	Clock	26	DO	O	Data out
27	VH	-	Power for thermal head	28	VH	-	Power for thermal head
29	VH	-	Power for thermal head	30	VH	-	Power for thermal head
31	NC	-	Not connected	32	TM	O	Motor temperature sensor
33	TM	-	Motor temperature sensor	34	MT $\overline{\text{A}}$	I/O	Motor coil excitation /A
35	MT A	I	Motor coil excitation A	36	MT $\overline{\text{B}}$	I/O	Motor coil excitation /B
37	MT B	I	Motor coil excitation B	38	PHK	-	Paper out sensor cathode
39	VSEN	I	Power for paper sensor	40	$\overline{\text{PHE}}$	O	Paper out sensor emitter

2. Cutter

With cutter type (FTP-629MCL353/354/374)

Connector type: B4B-PH-SM4-TB (J.S.T.) or equivalent

No.	Signal	I/O	Contents	No.	Signal	I/O	Contents
1	SW1	-	Cutter home position switch	2	SW2	O	Cutter home position switch
3	M+	O	Cutter motor drive	4	M-	I	Cutter motor drive

■ INTERFACE, COMMAND, OPTIONS

Please refer to the FTP-629DSL301 series datasheet.

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